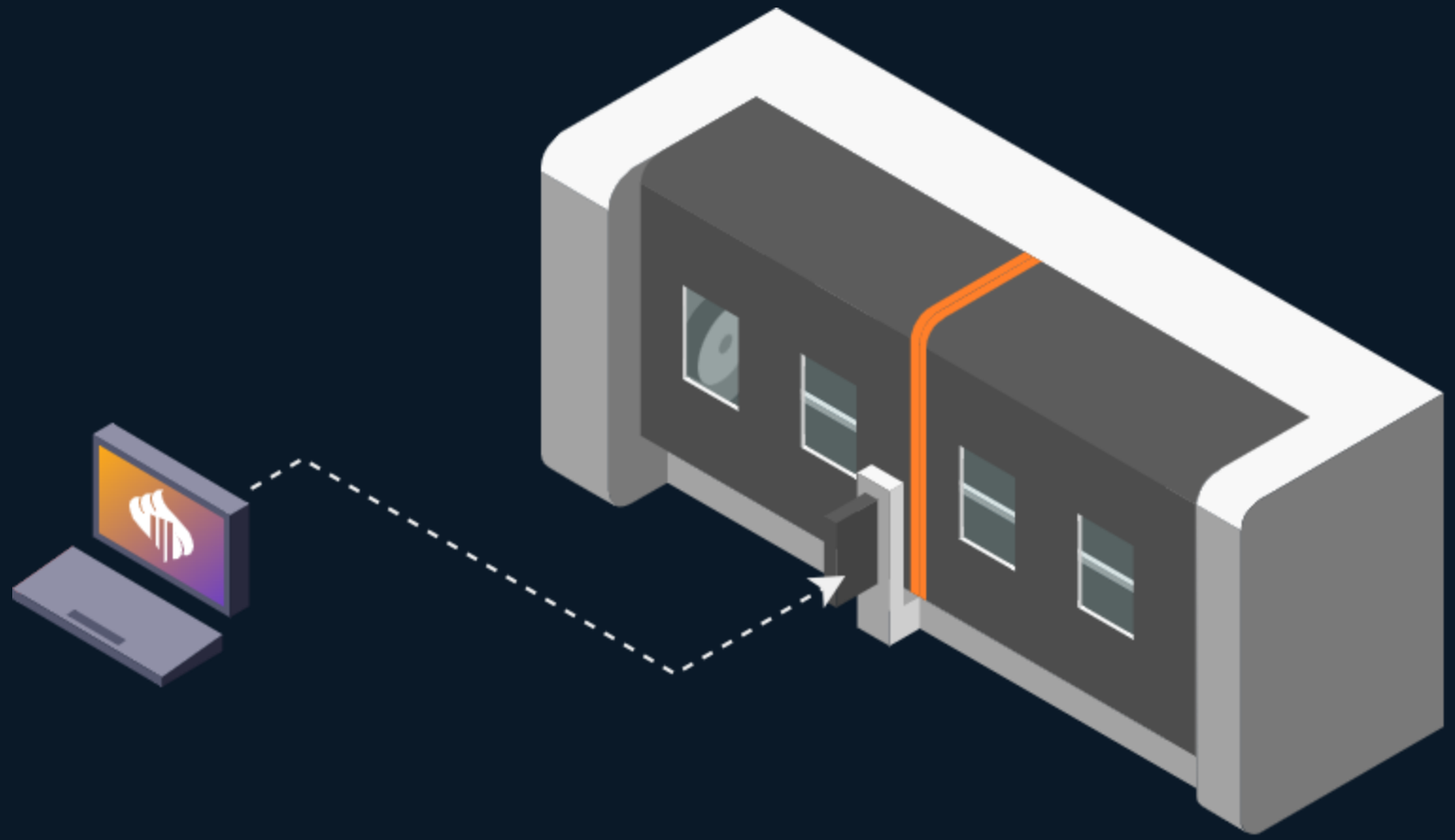
Send program fra Keep til maskin



Send program fra Keep til maskin

Steg 1

Operations Add new

1 MA20 (demo)
Grovkjøring draft

Operation | Files

Programs

1001.PBE 6 seconds ago 552 B

Send program to machine → | Fetch program from machine ← | Upload program ↑

Attachments

Drop files here to upload

Upload

+ Add tool + Add from default toolkit

Type	Sub Type	Number	Suffix	Geometry	Size	Diameter	Grade	Radius	Width	Pitch	Stick-...	AP Max	Usabl...	Length	KAPR	Teeth	Description	Actions
Turning	Turning External	T003	A	CNMG	16			1.2						245	93			
Turning	Turning External	T007	C	DNMG	15			0.8						245	93			
Threading	Thread Turning Exter...	T006	G		27					6.35				145			1 dgr underlagsplate.	
Turning	Turning Internal	T080	A	DCMT	11	63		0.8			500				93			
Threading	Thread Turning Exter...	T014	G		16					3				200				
Milling	Insert Mill	T025	A	hhh	11	32		0.8			35			150	90	5		
Milling	Insert Mill	T025	A		11	32		0.8			35			150	90	5		
Holemaking	Solid Drill	T026	S			5					35			200	140			
Milling	Chamfer Mill	T027	V			12					50			250	45	2		
Grooving	Grooving Axial	T015	S					2	4					25			Fullradie stikkstål	
Milling	Solid End Mill	T009																
Milling	Solid End Mill	T010	A			25		0.8				10	35	250		5		

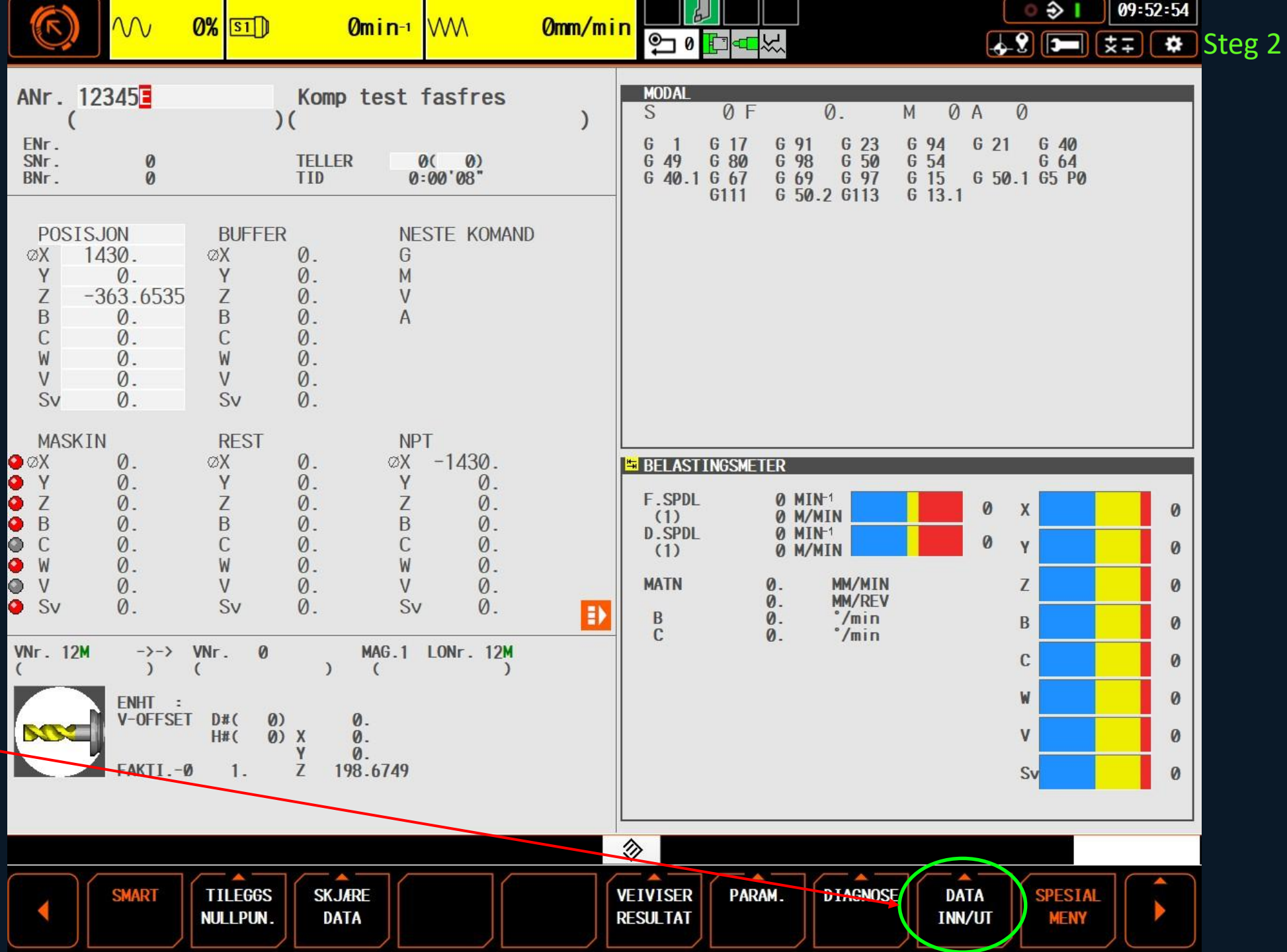
Total Rows: 12

Fremgangsmåte Mazak

Dette er likt på Smooth/Matrix

Velg:

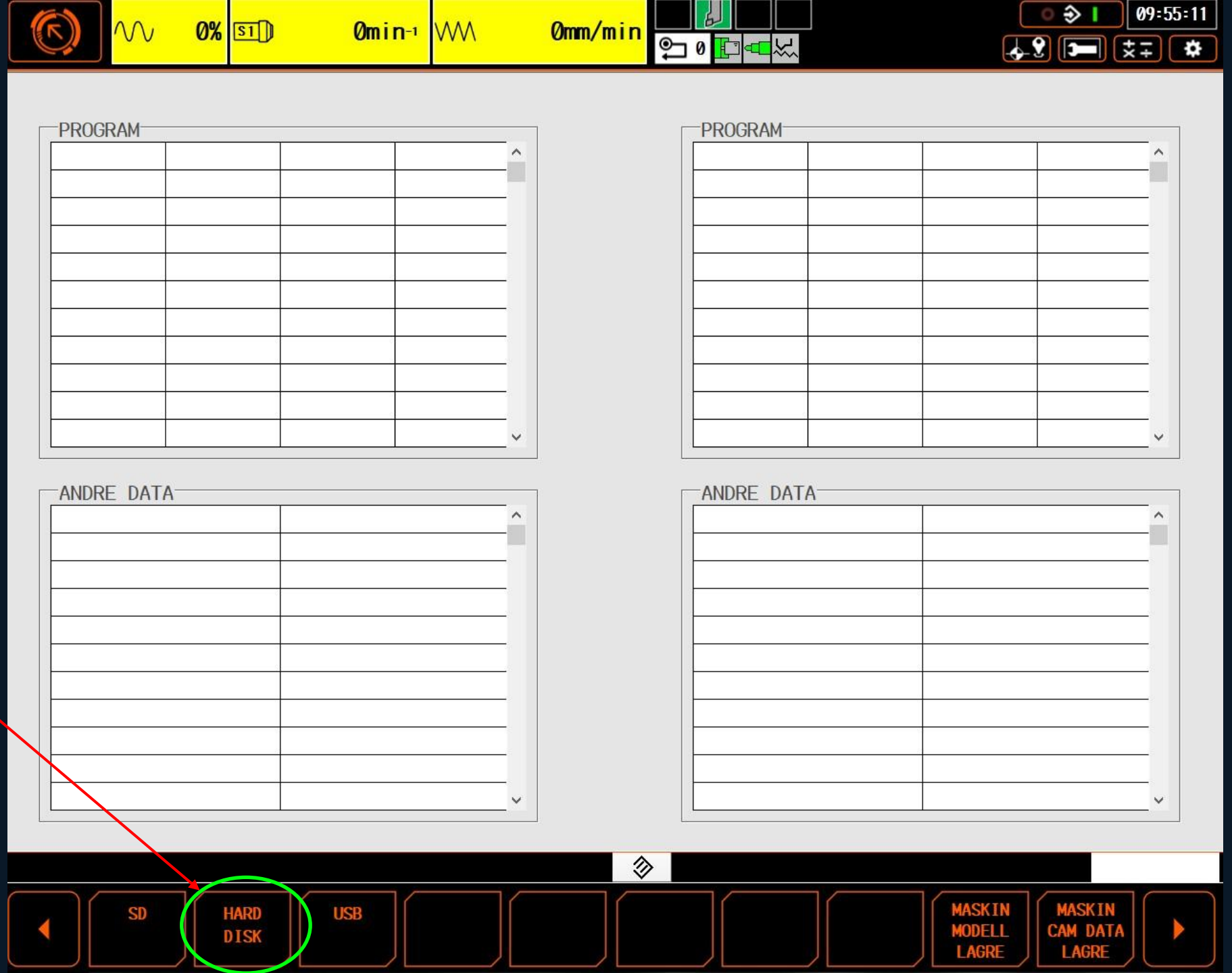
DATA INN/UT



Steg 3

Velg:

HARDDISK



Steg 4

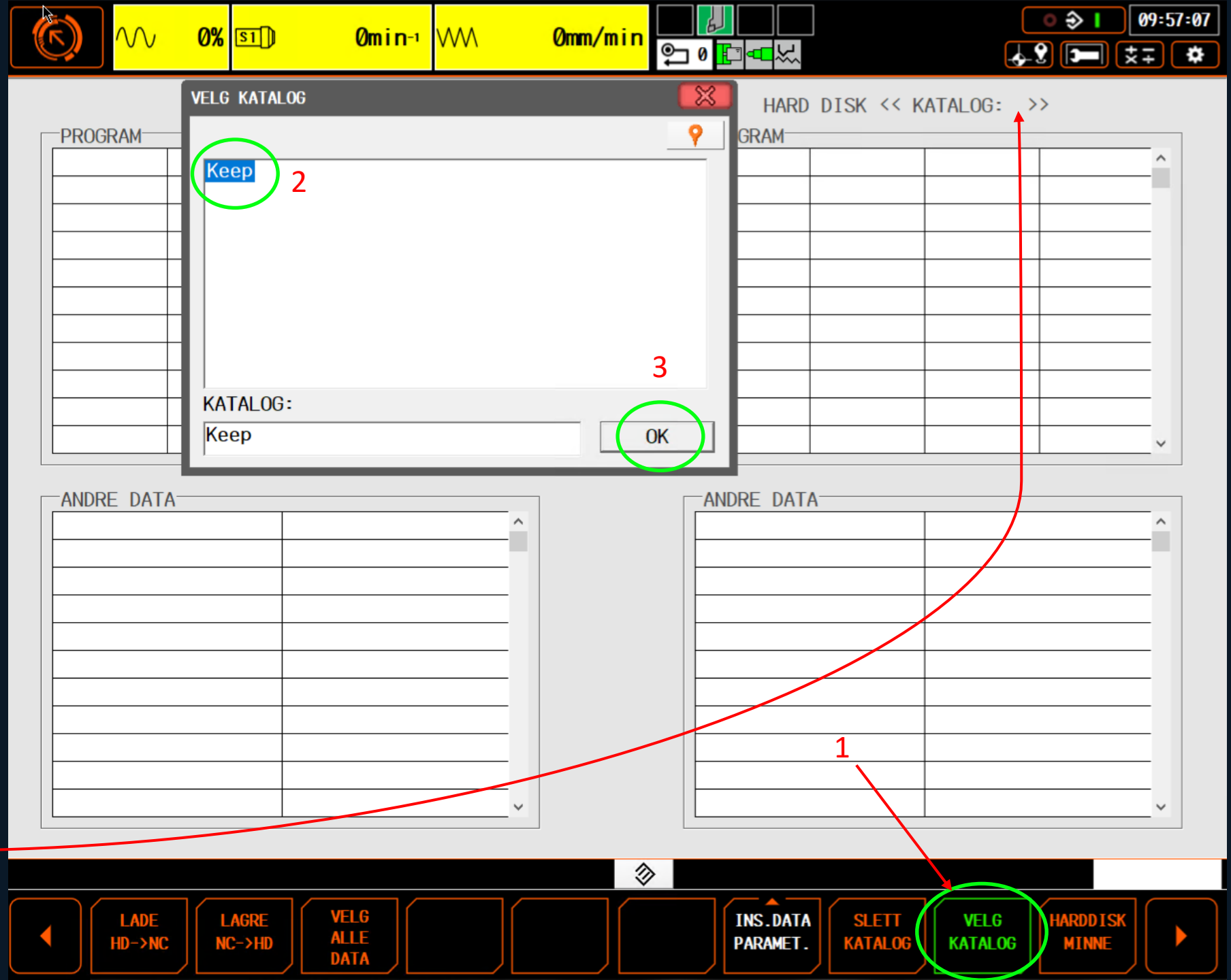
1. Trykk VELG KATALOG

2. Velg mappen med navn “Keep”

3. Trykk OK.

Dette steget trenger man bare å gjøre på nytt hvis maskinen blir skrudd av.

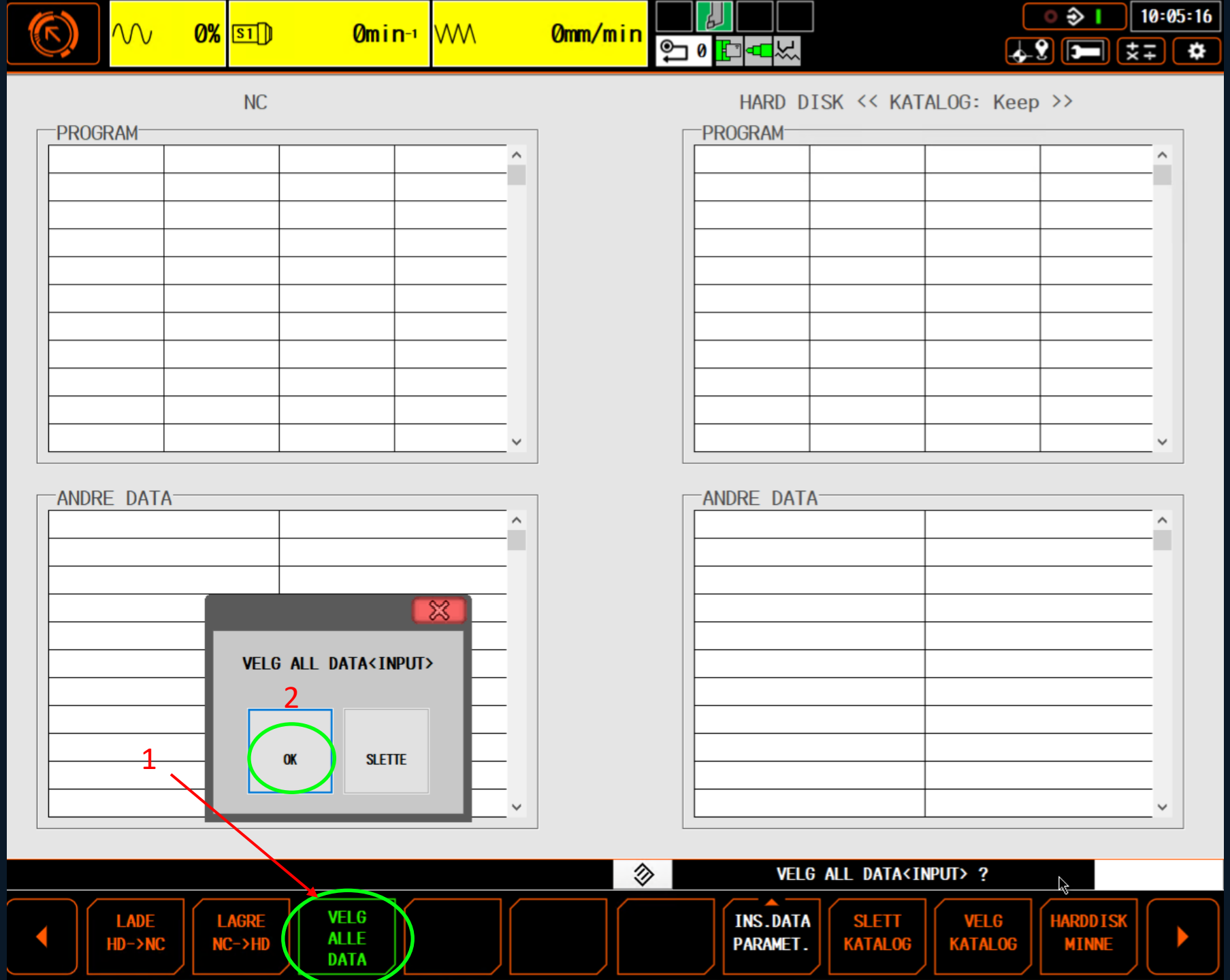
Legg merke til om det er blankt, eller står “Keep” her:



Steg 5

1. Trykk VELG ALLE DATA

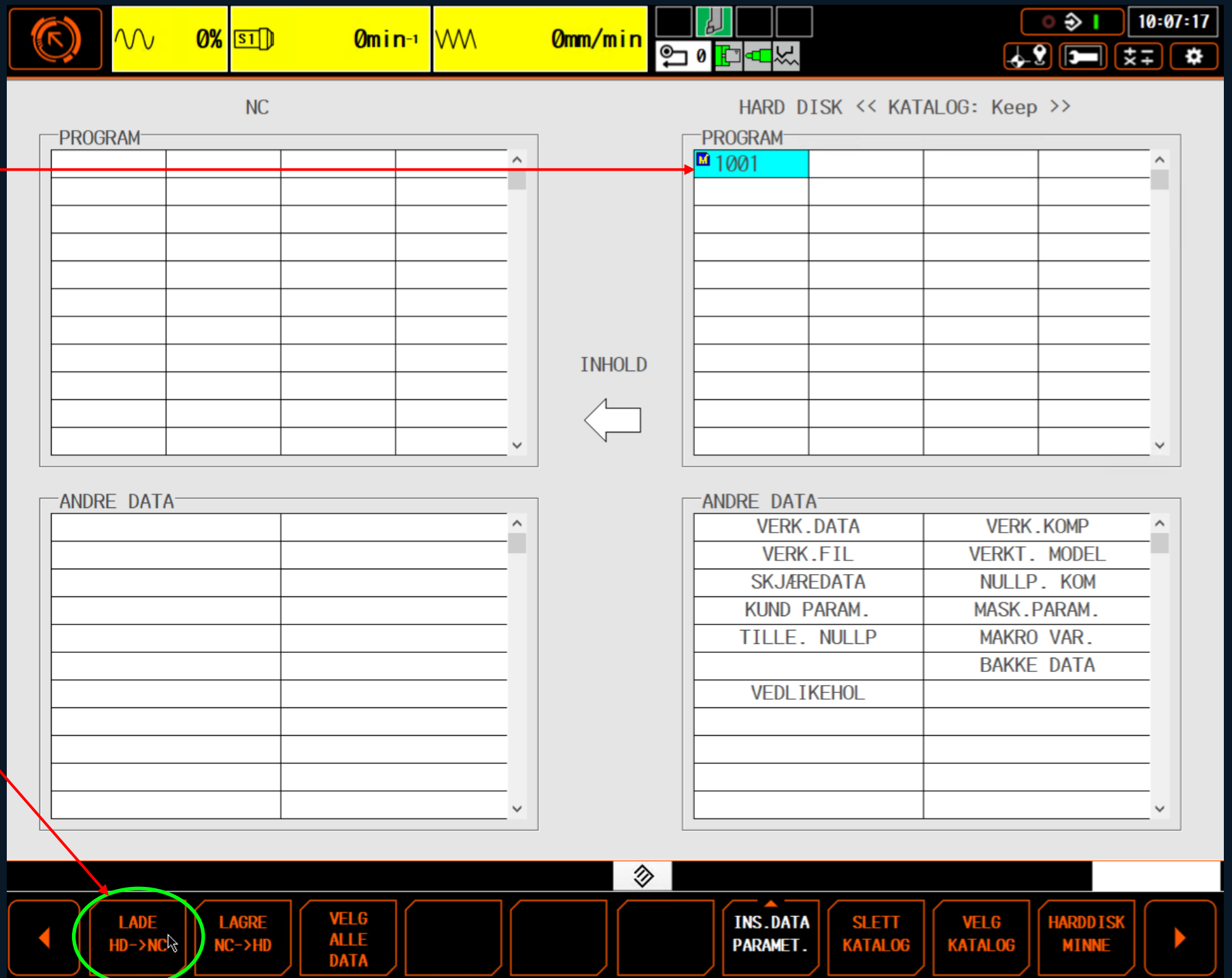
2. Trykk OK



Steg 6

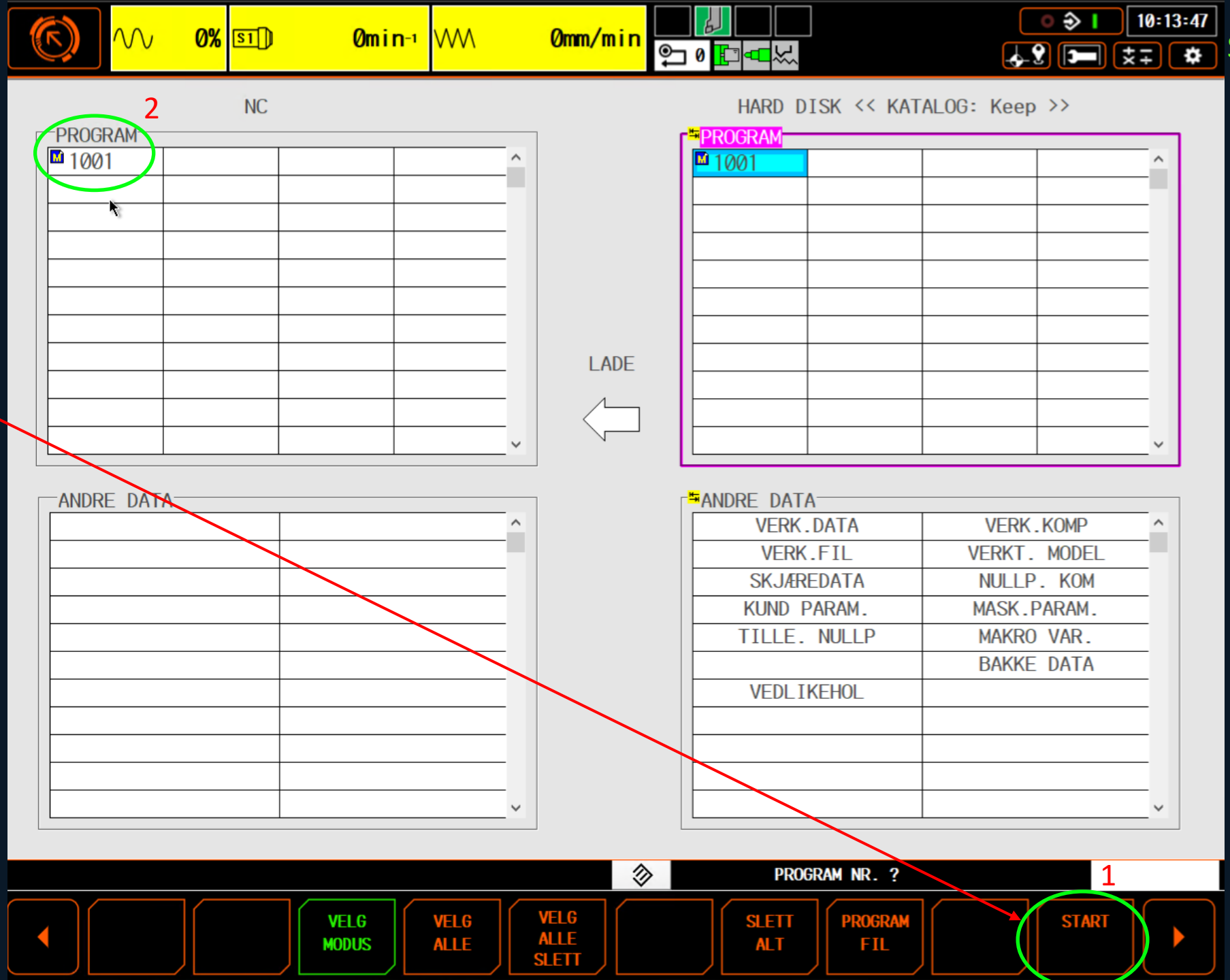
Program(er) dukker opp i tabellen for KATALOG: Keep

Trykk på LADE HD->NC

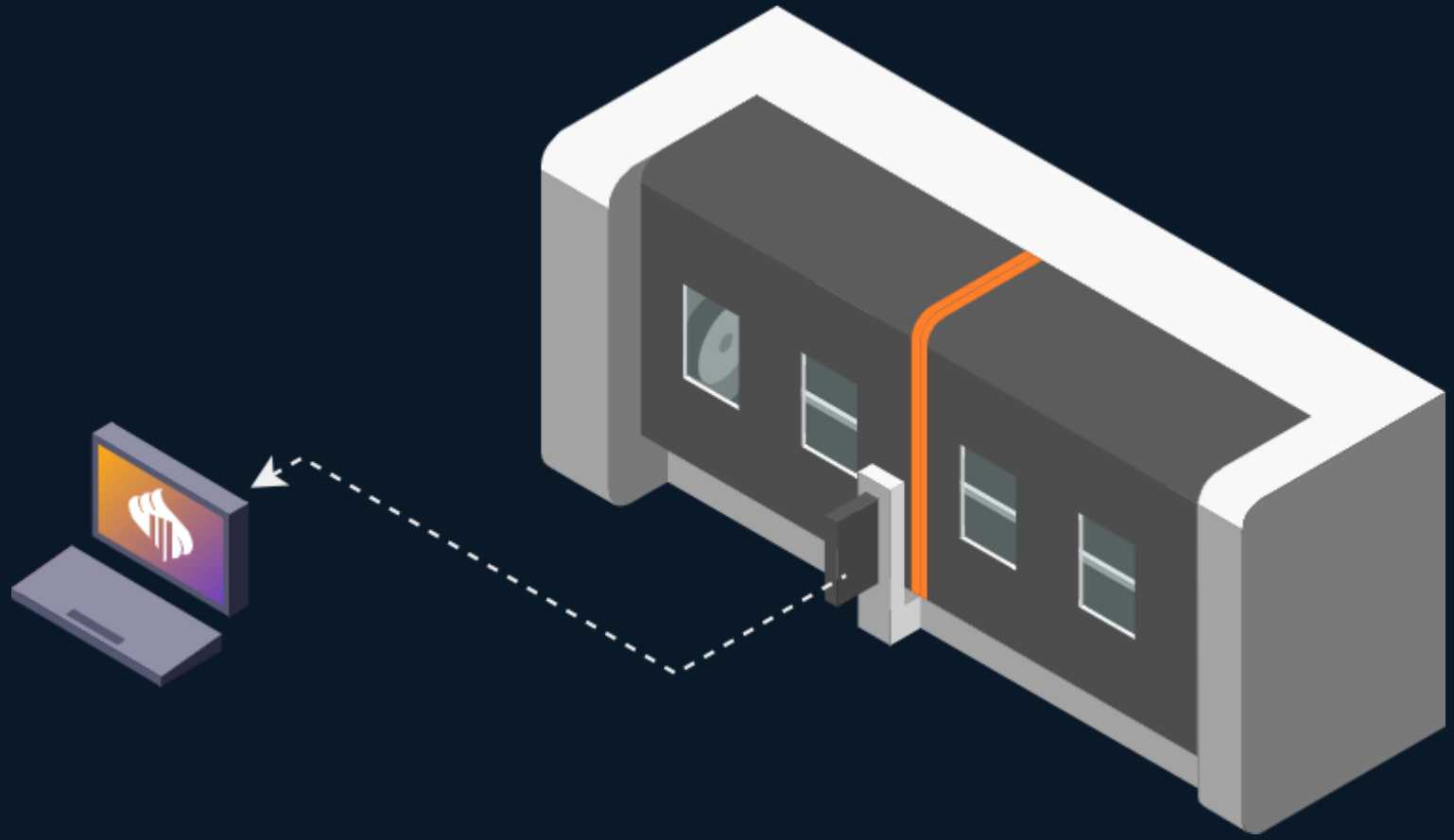


1. Trykk på START.

2. Programmet havner inn i PROGRAM FIL katalogen på maskinen.



Send program fra Maskin til Keep



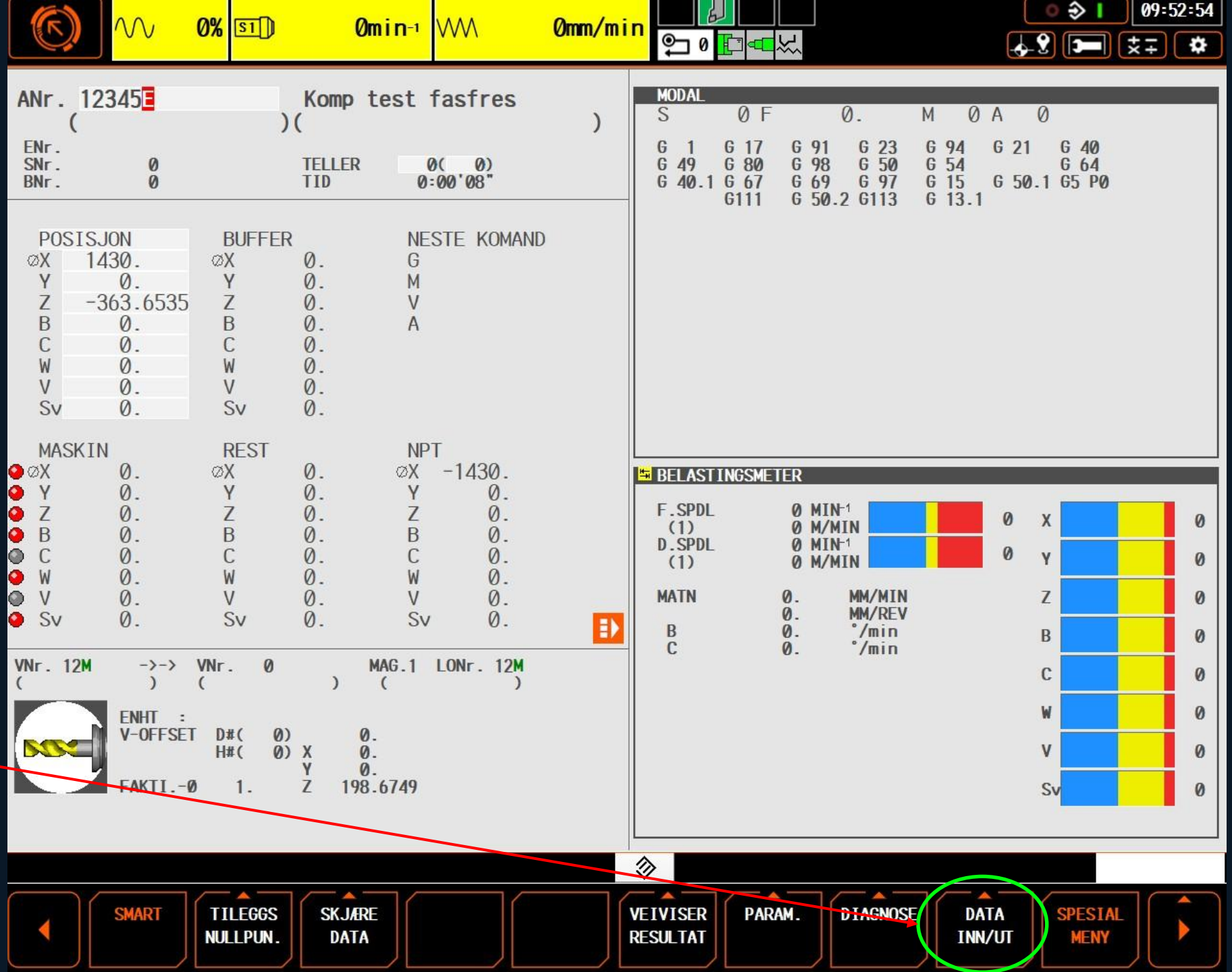
Fremgangsmåte Mazak

Steg 1

Dette er likt på Smooth/Matrix

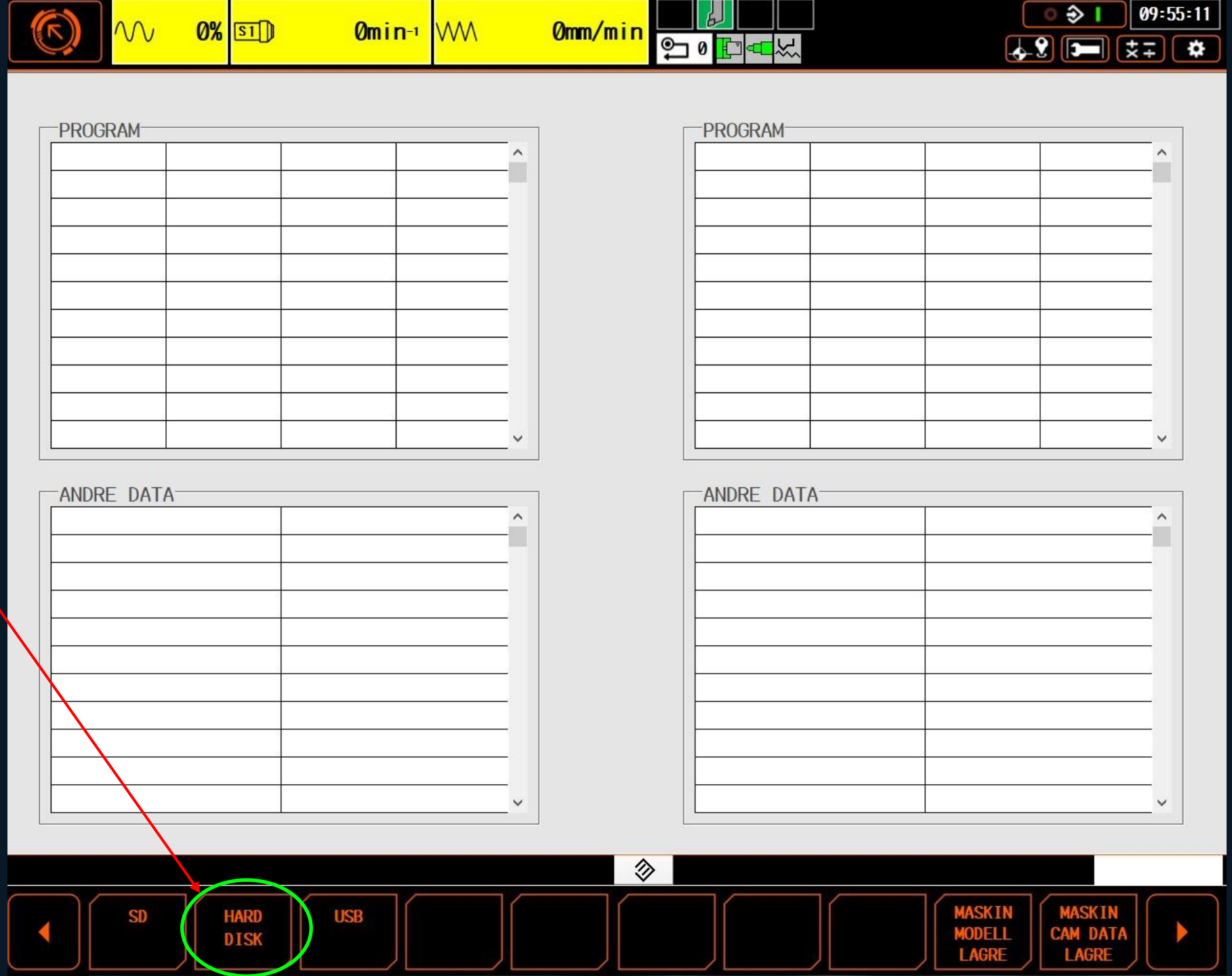
Velg:

DATA INN/UT



Steg 2

Velg HARDDISK



Steg 3

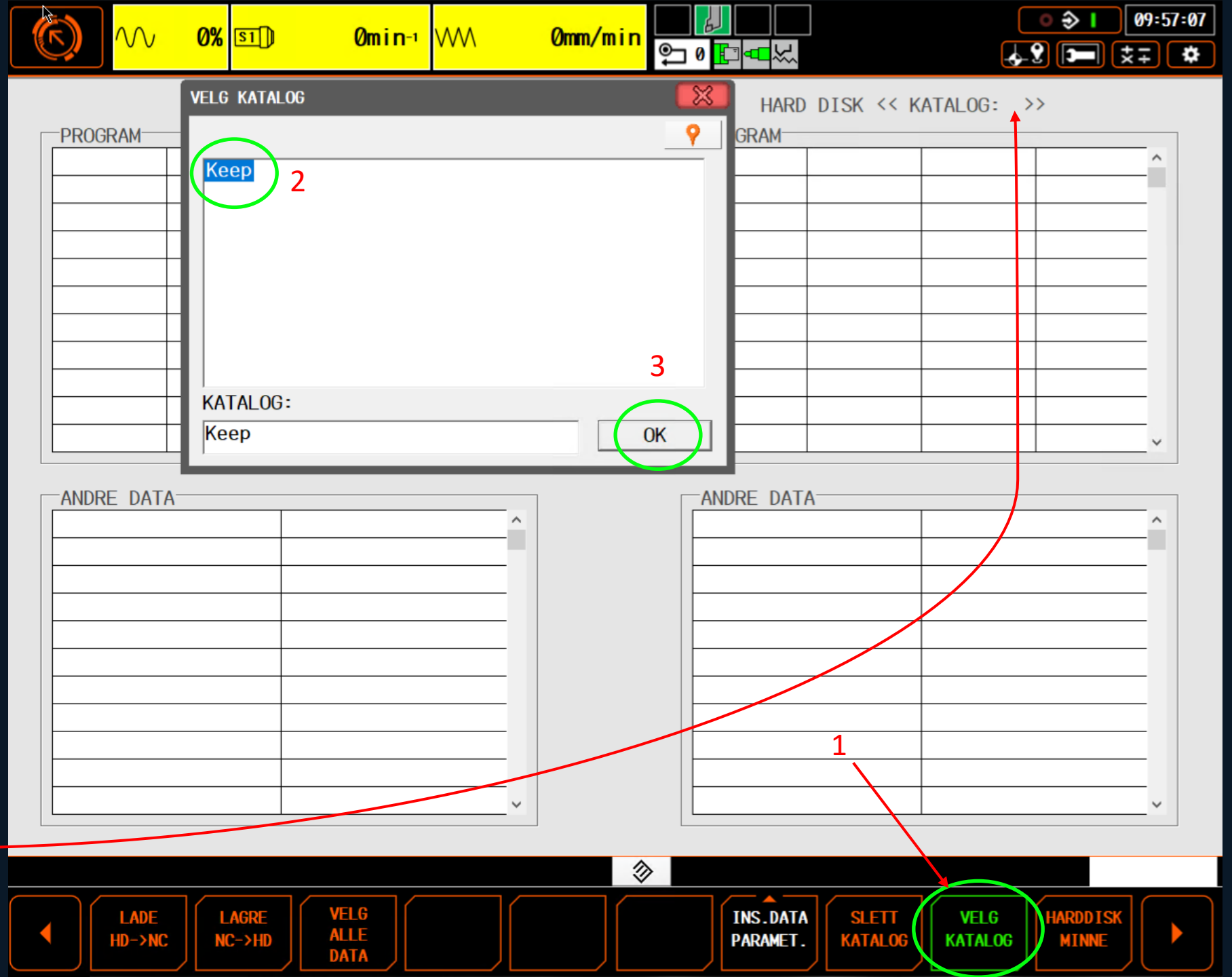
1. Trykk VELG KATALOG

2. Velg mappen med navn “Keep”

3. Trykk OK.

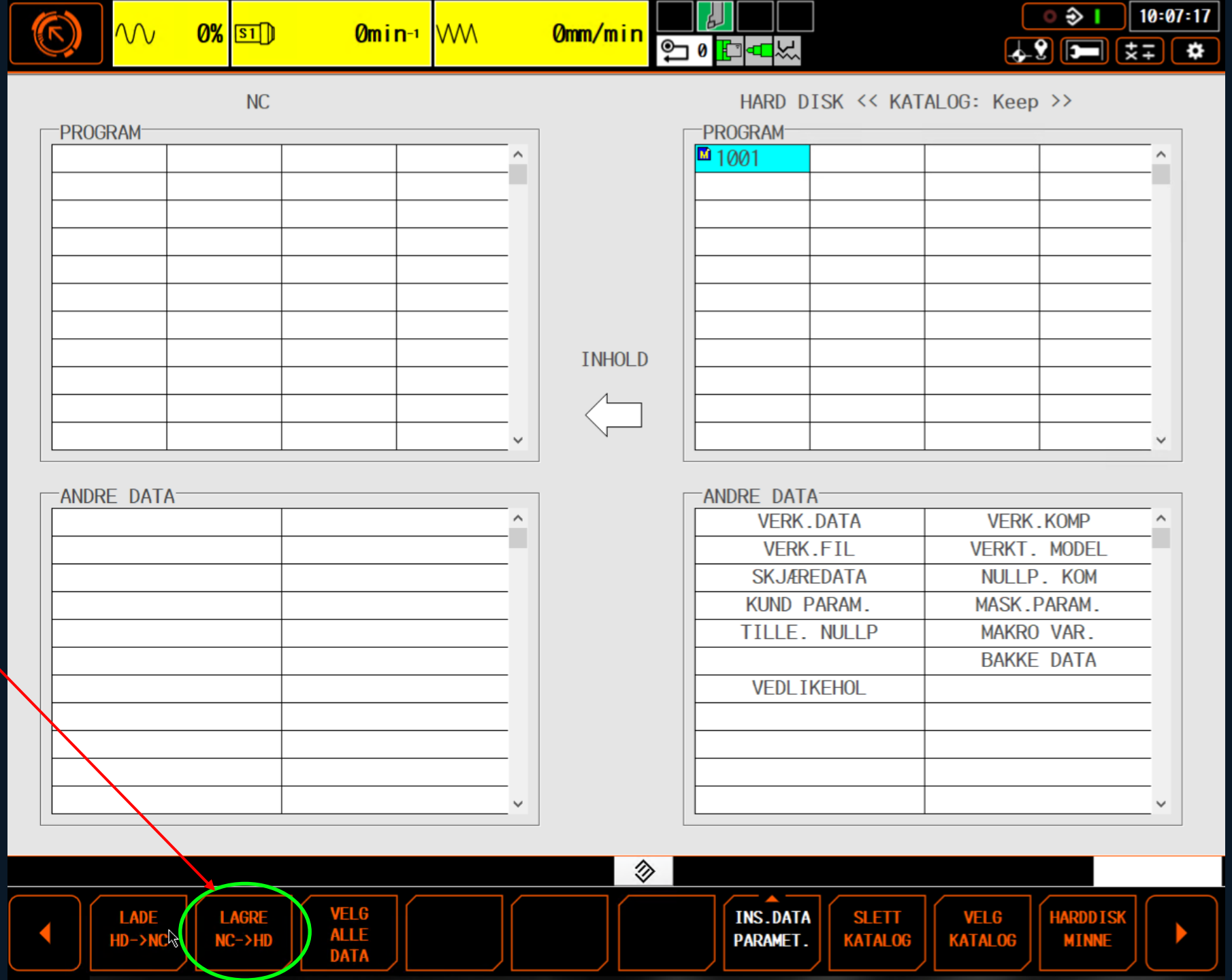
Dette steget trenger man bare å gjøre på nytt hvis maskinen blir skrudd av.

Legg merke til om det er blankt, eller står “Keep” her:



Steg 4

Trykk på
LAGRE NC -> HD



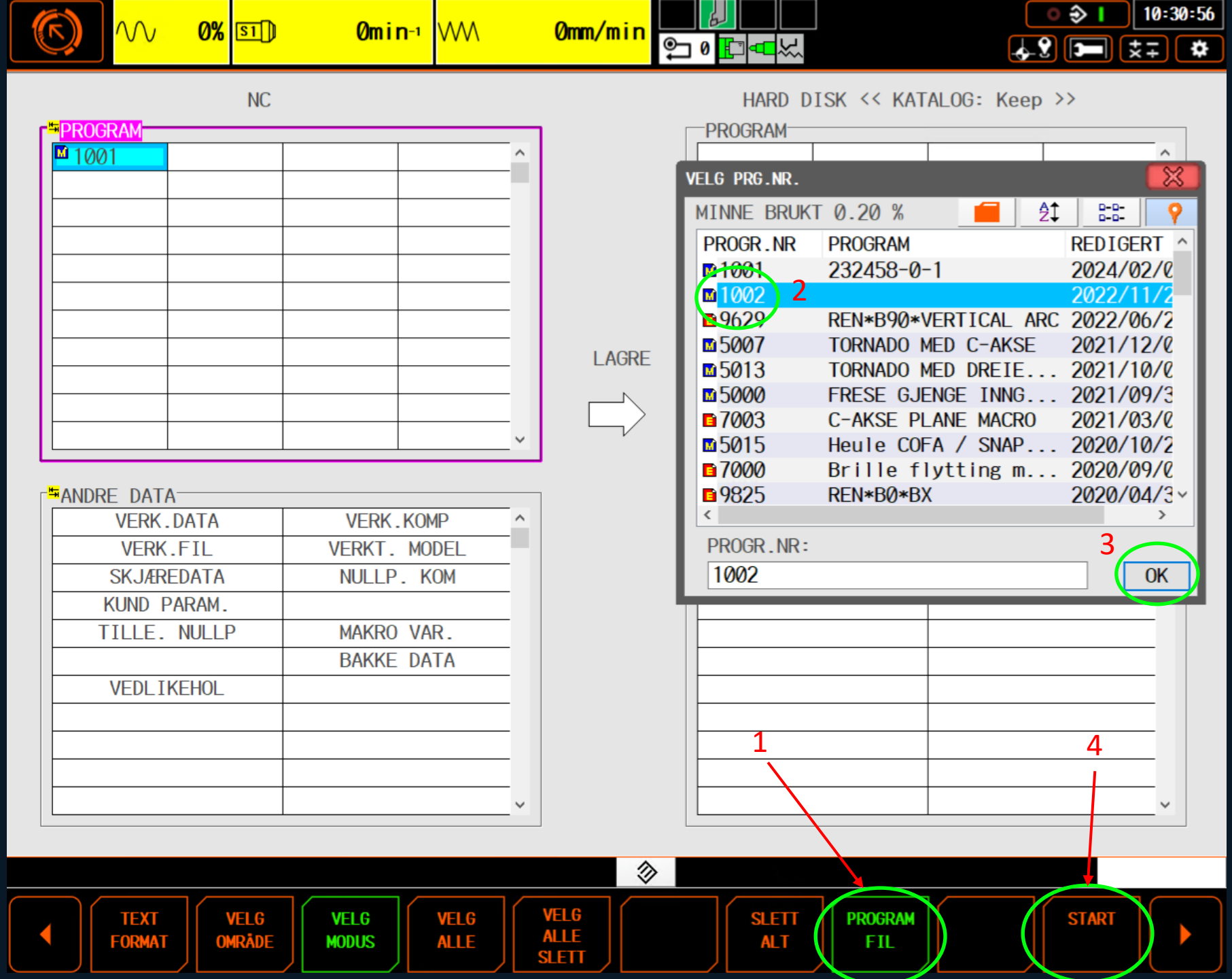
Steg 5

1. Trykk PROGRAM FIL

2. Velg program

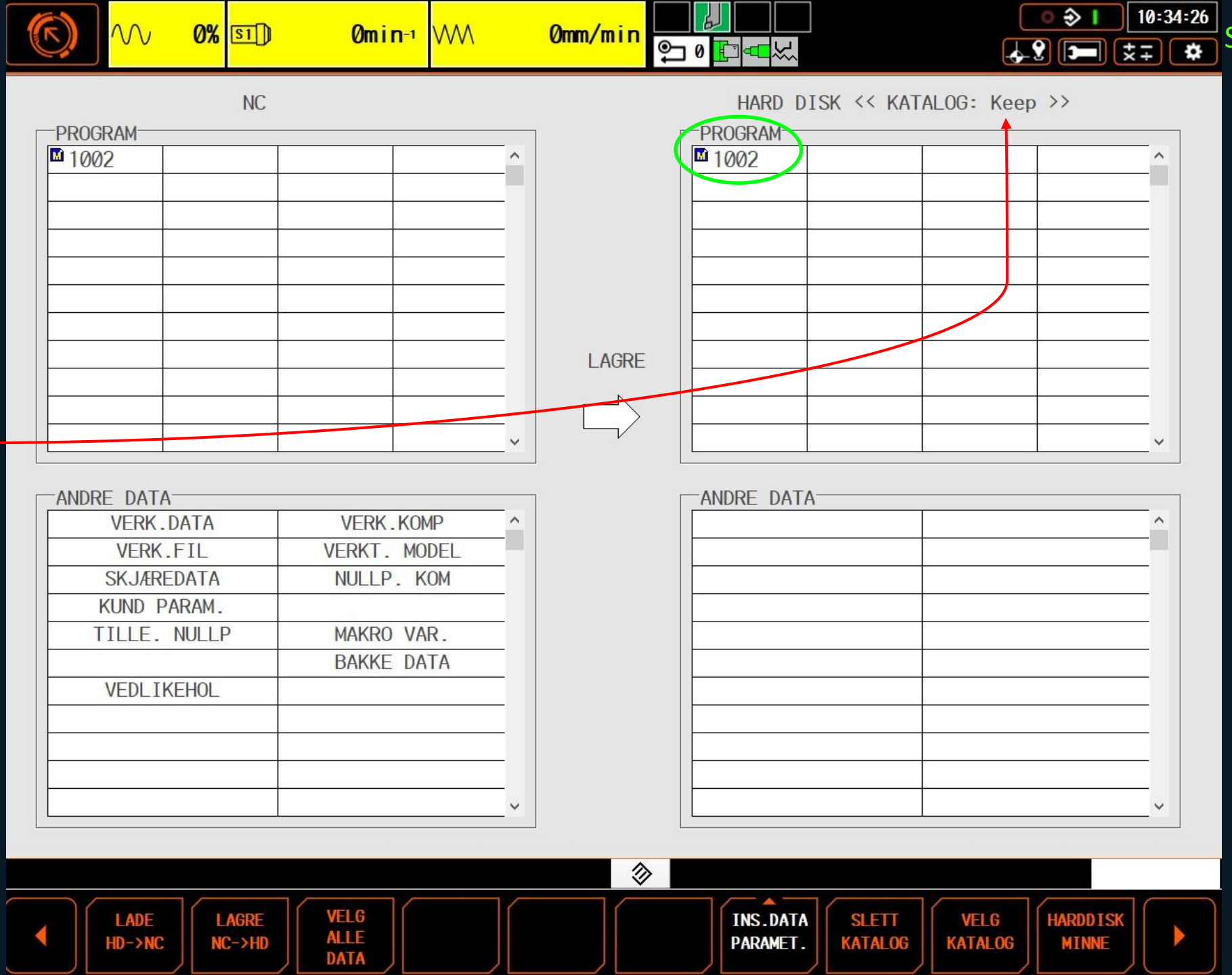
3. Trykk OK

4. Trykk START



Steg 6

Programmet ligger nå i “Keep” mappen:



Hent program fra Maskin til Keep

Steg 7

Operations Add new

1 MA20 (demo)
Grovkjøring draft

Operation | Files

Programs

1001.PBE 6 seconds ago 552 B

Send program to machine → | Fetch program from machine ← | Upload program ↑

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Upload

+ Add tool + Add from default toolkit

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Threading	Thread Turning Exter...	T014	G		16					3				200				
Milling	Insert Mill	T025	A	hhh	11	32		0.8			35			150	90	5		
Milling	Insert Mill	T025	A		11	32		0.8			35			150	90	5		
Holemaking	Solid Drill	T026	S			5					35			200	140			
Milling	Chamfer Mill	T027	V			12					50			250	45	2		
Grooving	Grooving Axial	T015	S					2	4					25			Fullradie stikkstål	
Milling	Solid End Mill	T009																
Milling	Solid End Mill	T010	A			25		0.8				10	35	250		5		

Total Rows: 12