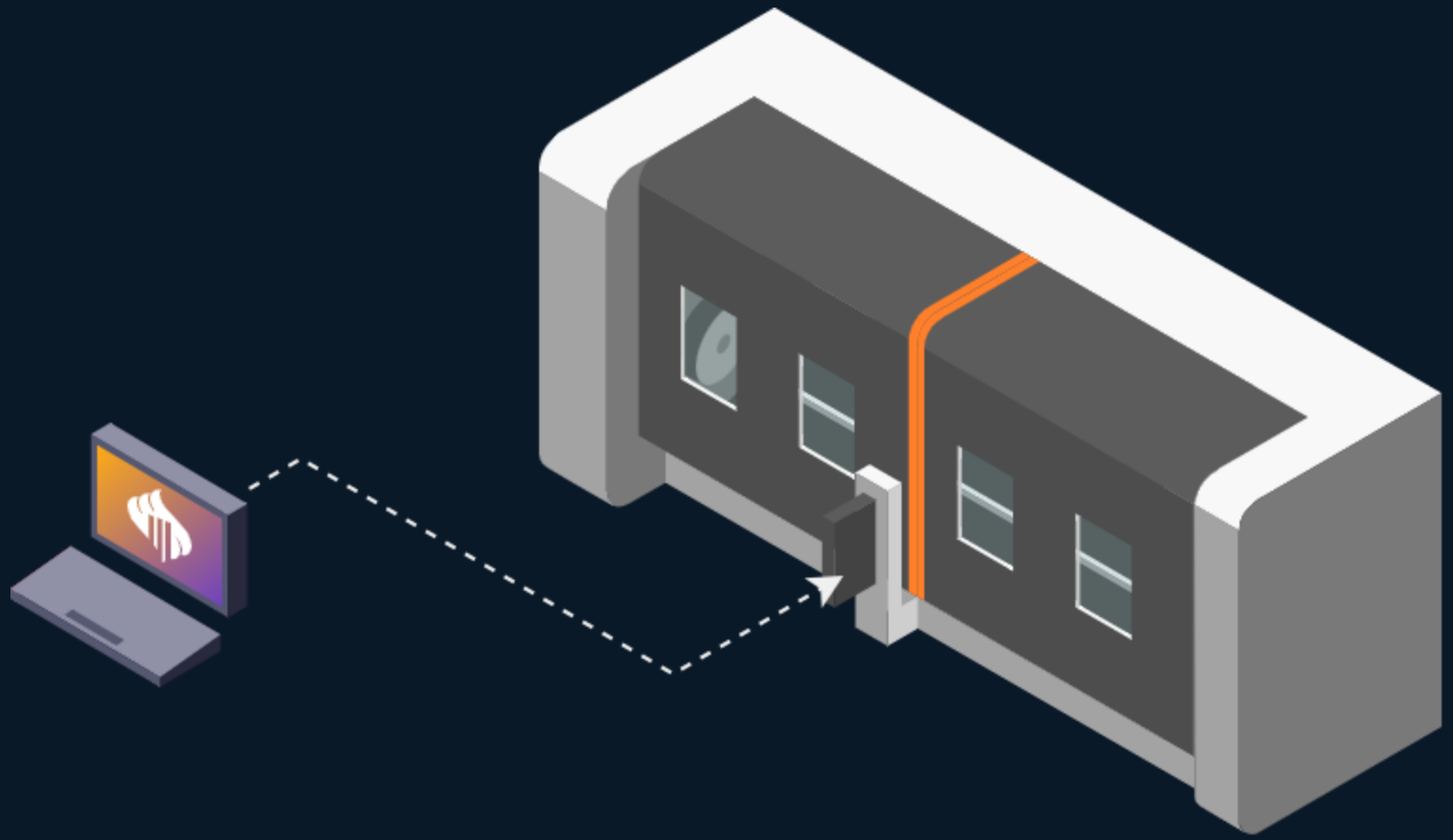
Send program from Keep to machine



Apologies for the Norwegian machine images.
We hope you still find this document helpful.
Let us know if you encounter any issues.

Send program from Keep to machine

Step 1

Operations Add new

1 MA20 (demo)
Grovkjøring draft

Operation Files

Programs

1001.PBE 6 seconds ago 552 B

Send program to machine → Fetch program from machine ← Upload program ↑

Attachments

Drop files here to upload

Upload

+ Add tool + Add from default toolkit

Type	Sub Type	Number	Suffix	Geometry	Size	Diameter	Grade	Radius	Width	Pitch	Stick-...	AP Max	Usabl...	Length	KAPR	Teeth	Description	Actions
Turning	Turning External	T003	A	CNMG	16			1.2						245	93			
Turning	Turning External	T007	C	DNMG	15			0.8						245	93			
Threading	Thread Turning Exter...	T006	G		27					6.35				145			1 dgr underlagsplate.	
Turning	Turning Internal	T080	A	DCMT	11	63		0.8			500				93			
Threading	Thread Turning Exter...	T014	G		16					3				200				
Milling	Insert Mill	T025	A	hhh	11	32		0.8			35			150	90	5		
Milling	Insert Mill	T025	A		11	32		0.8			35			150	90	5		
Holemaking	Solid Drill	T026	S			5					35			200	140			
Milling	Chamfer Mill	T027	V			12					50			250	45	2		
Grooving	Grooving Axial	T015	S					2	4					25			Fullradie stikkstål	
Milling	Solid End Mill	T009																
Milling	Solid End Mill	T010	A			25		0.8				10	35	250		5		

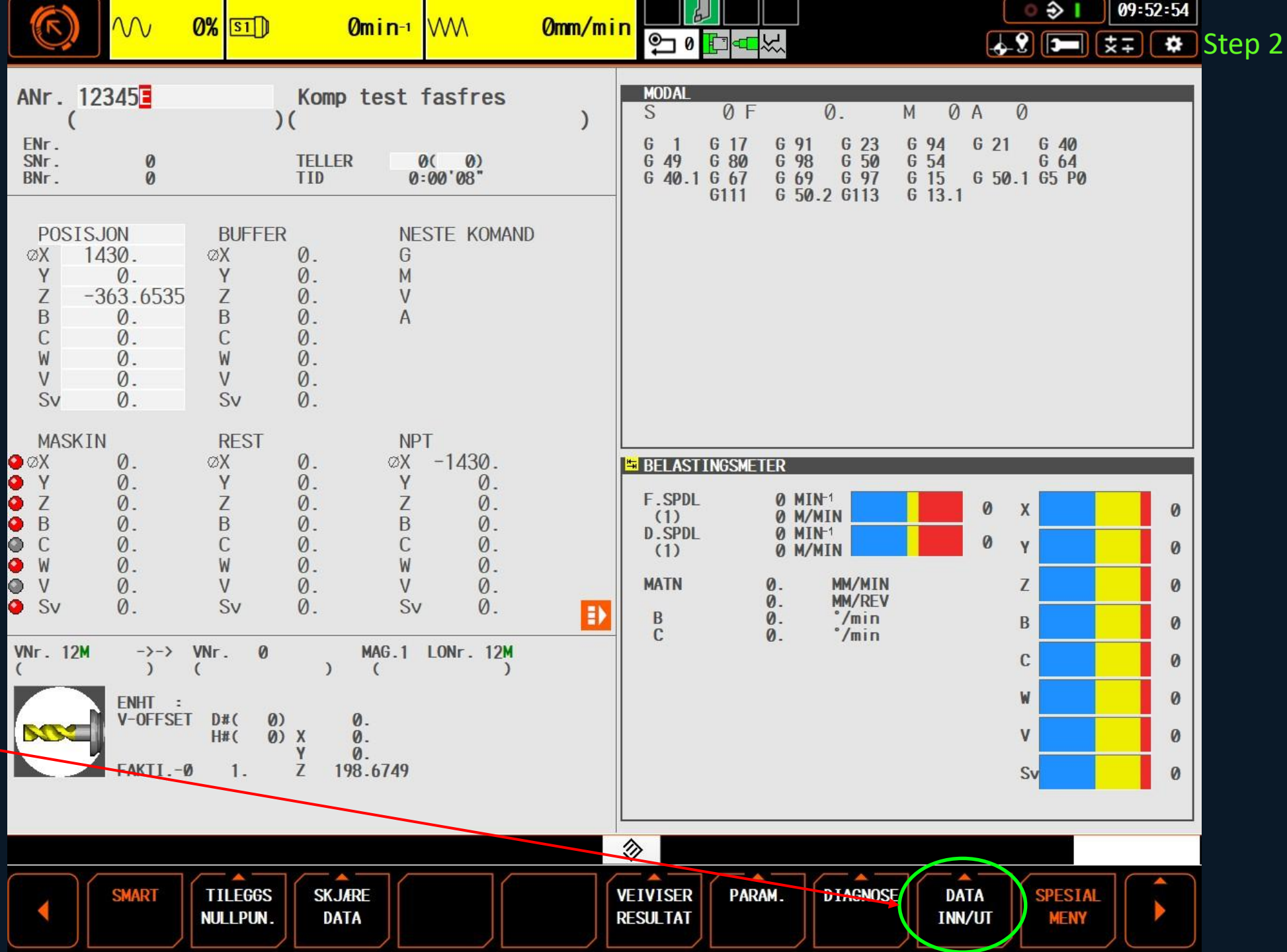
Total Rows: 12

Procedure for Mazak's

This is done the same way for Smooth/Matrix

Choose:

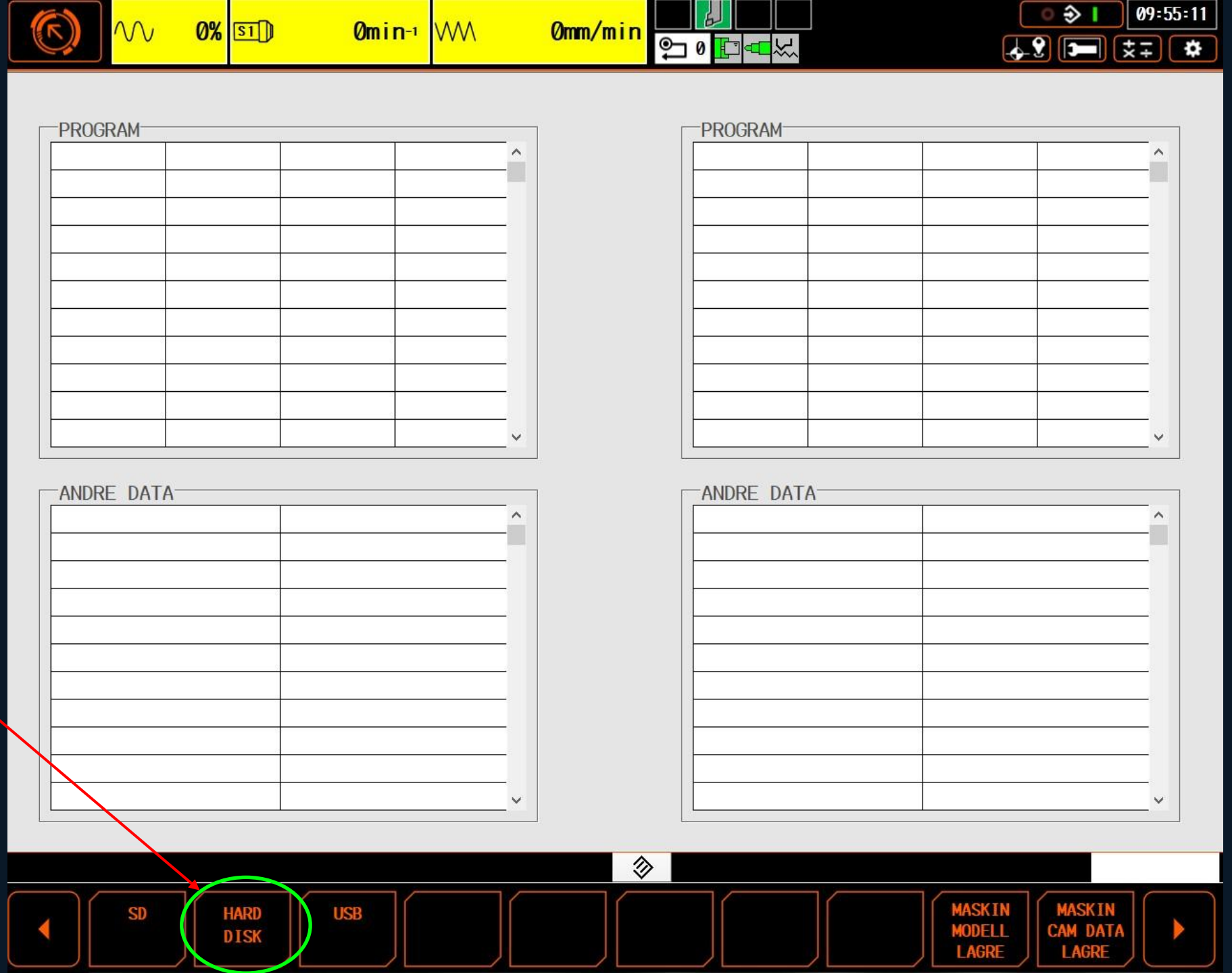
DATA INN/UT



Step 3

Choose:

HARDDISK



Step 4

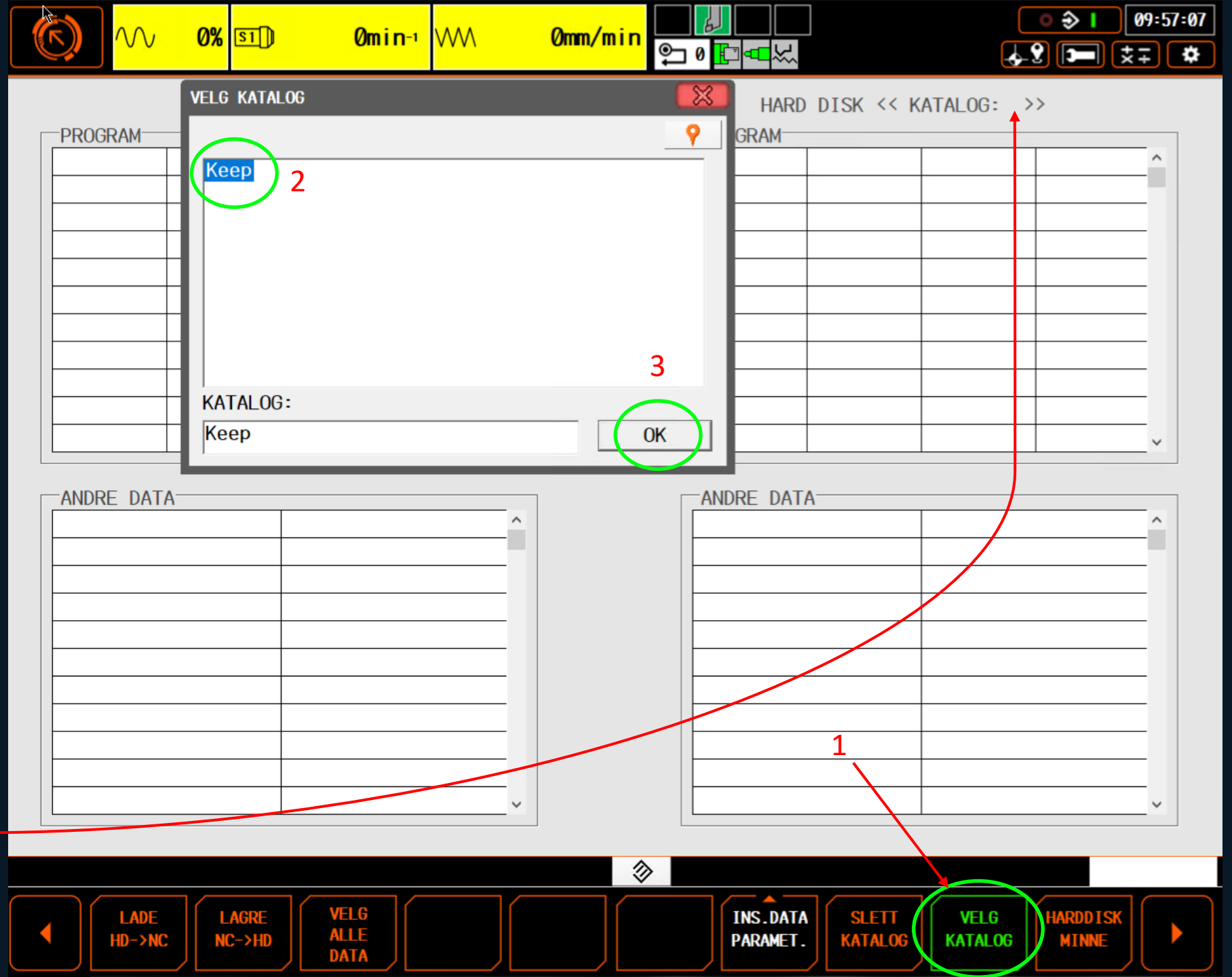
1. Press VELG KATALOG

2. Choose folder named “Keep”

3. Press OK.

This step only needs to be repeated if the machine is turned off

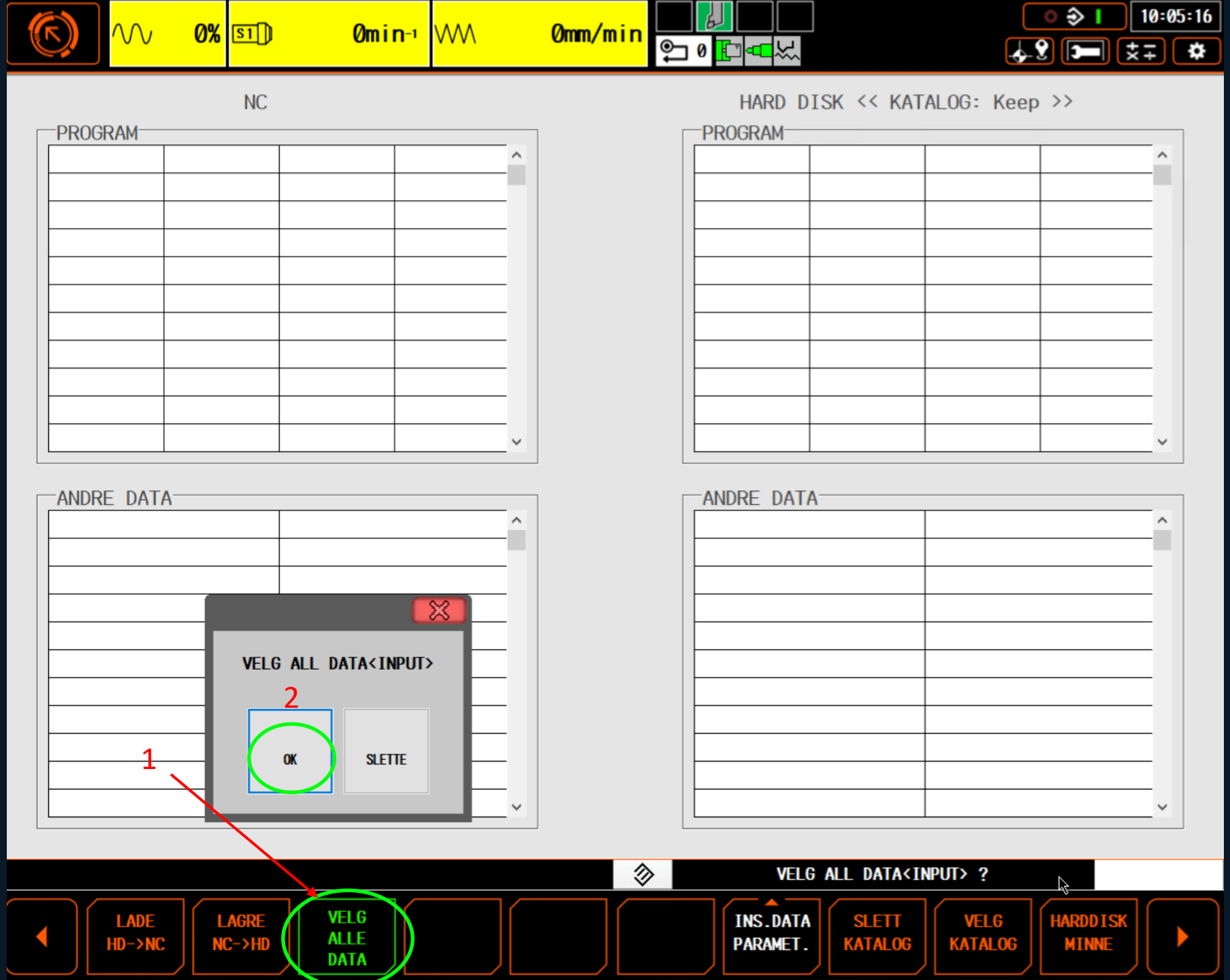
Notice if it's blank or says “Keep” here:



Step 5

1. Press VELG ALLE DATA

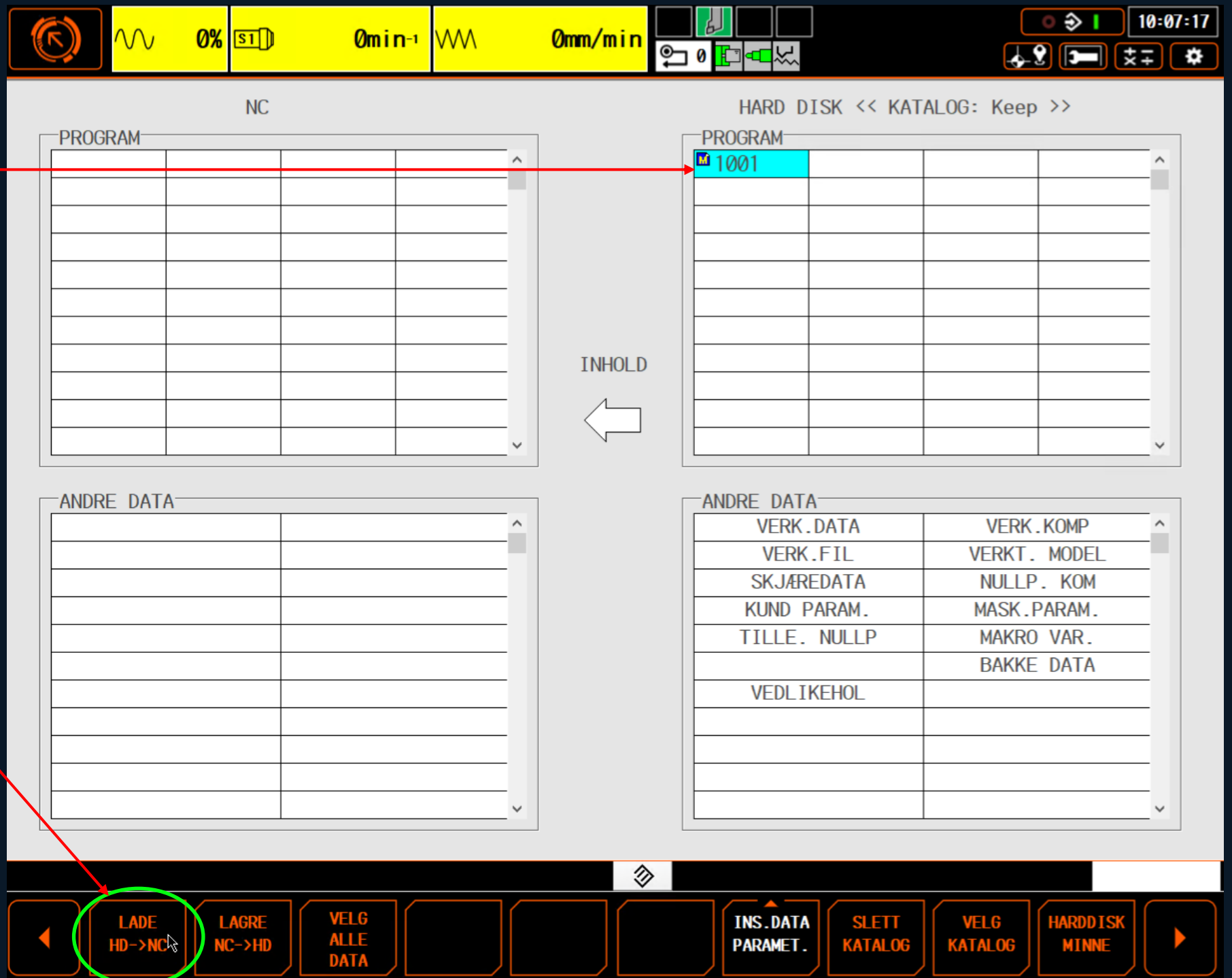
2. Press OK



Step 6

Program(s) shows up in the table “KATALOG: Keep”

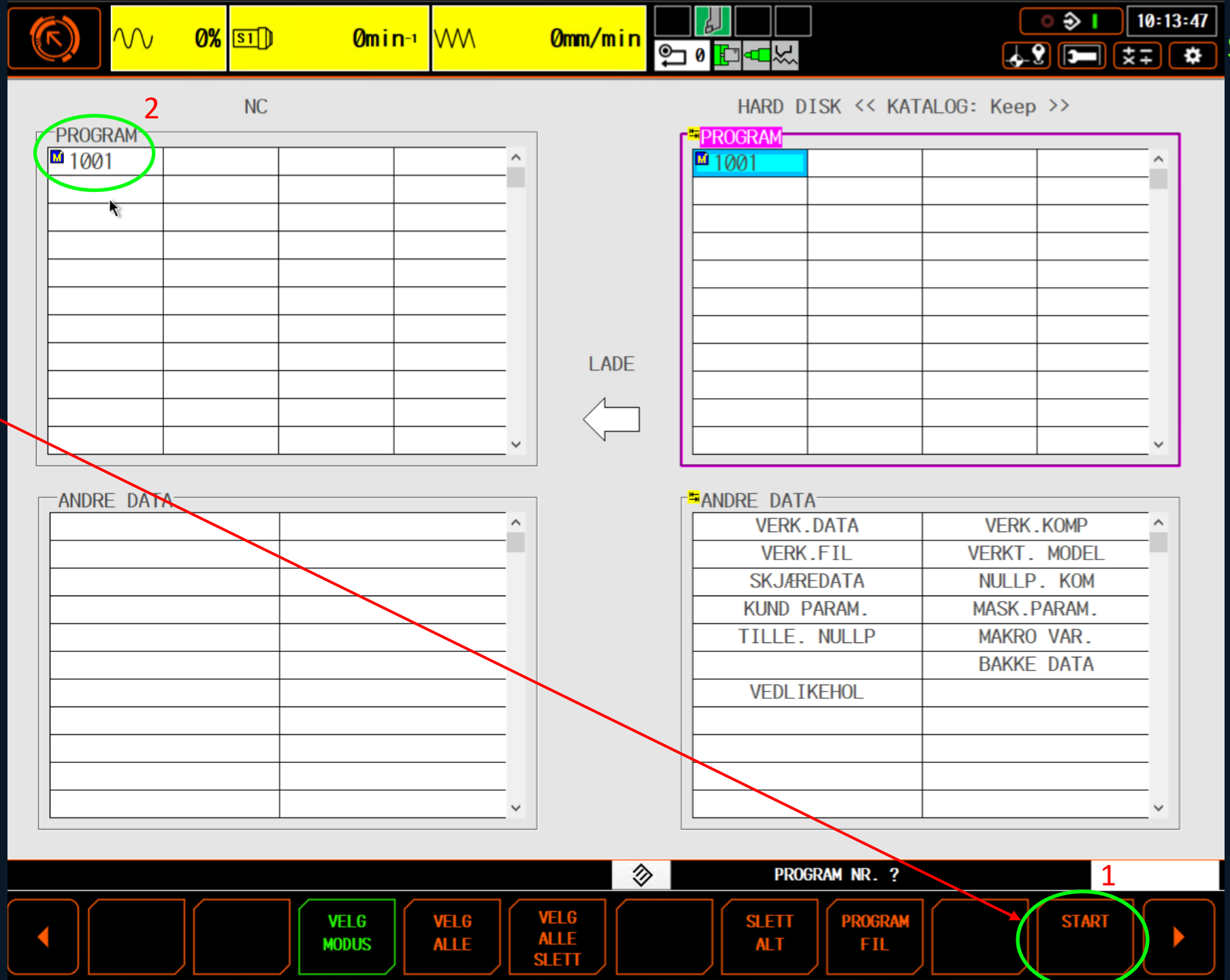
Press LADE HD->NC



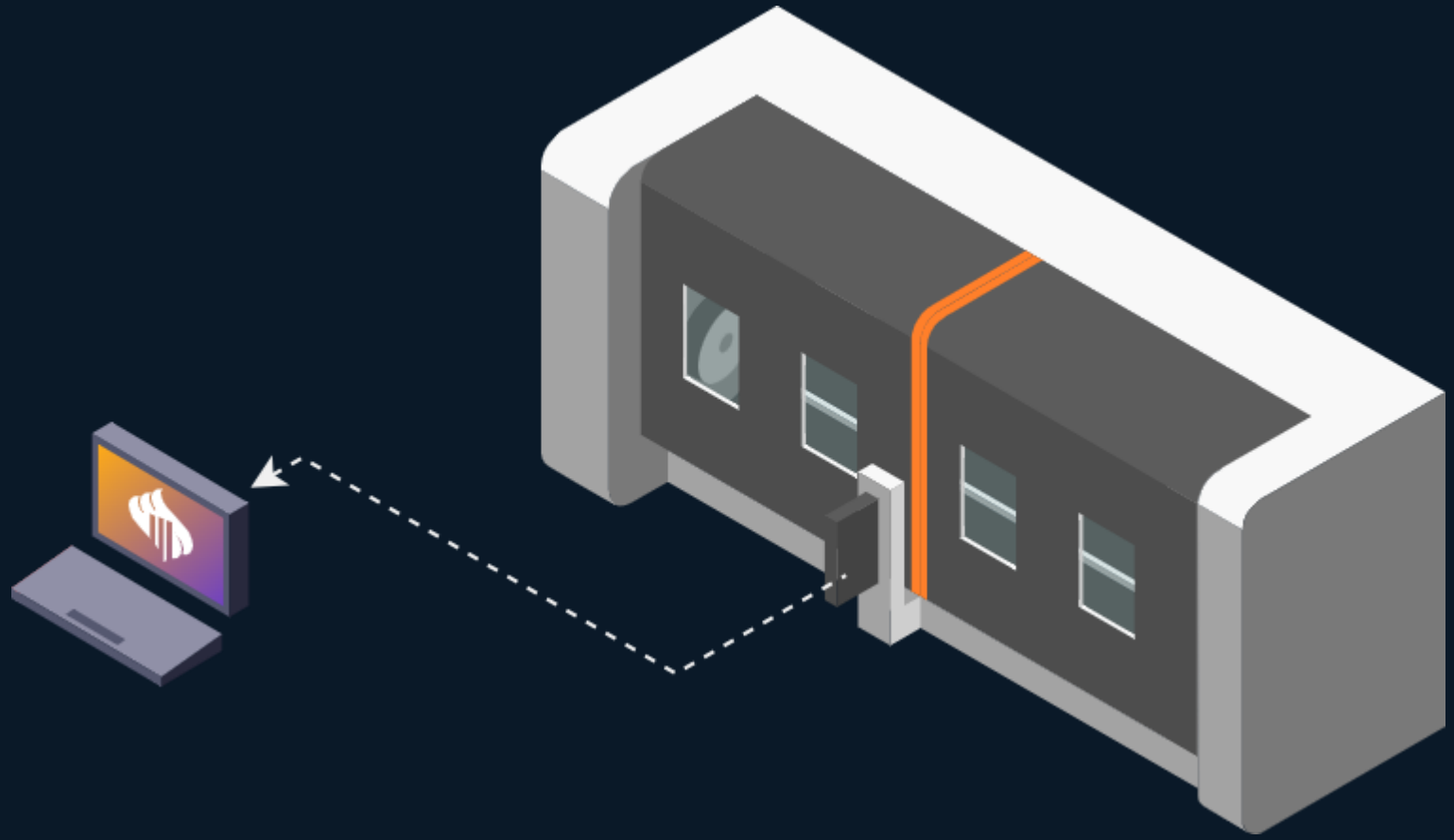
Step 7

1. Press START.

2. The program(s) transfers into the PROGRAM FIL catalogue.



Send program from Machine to Keep



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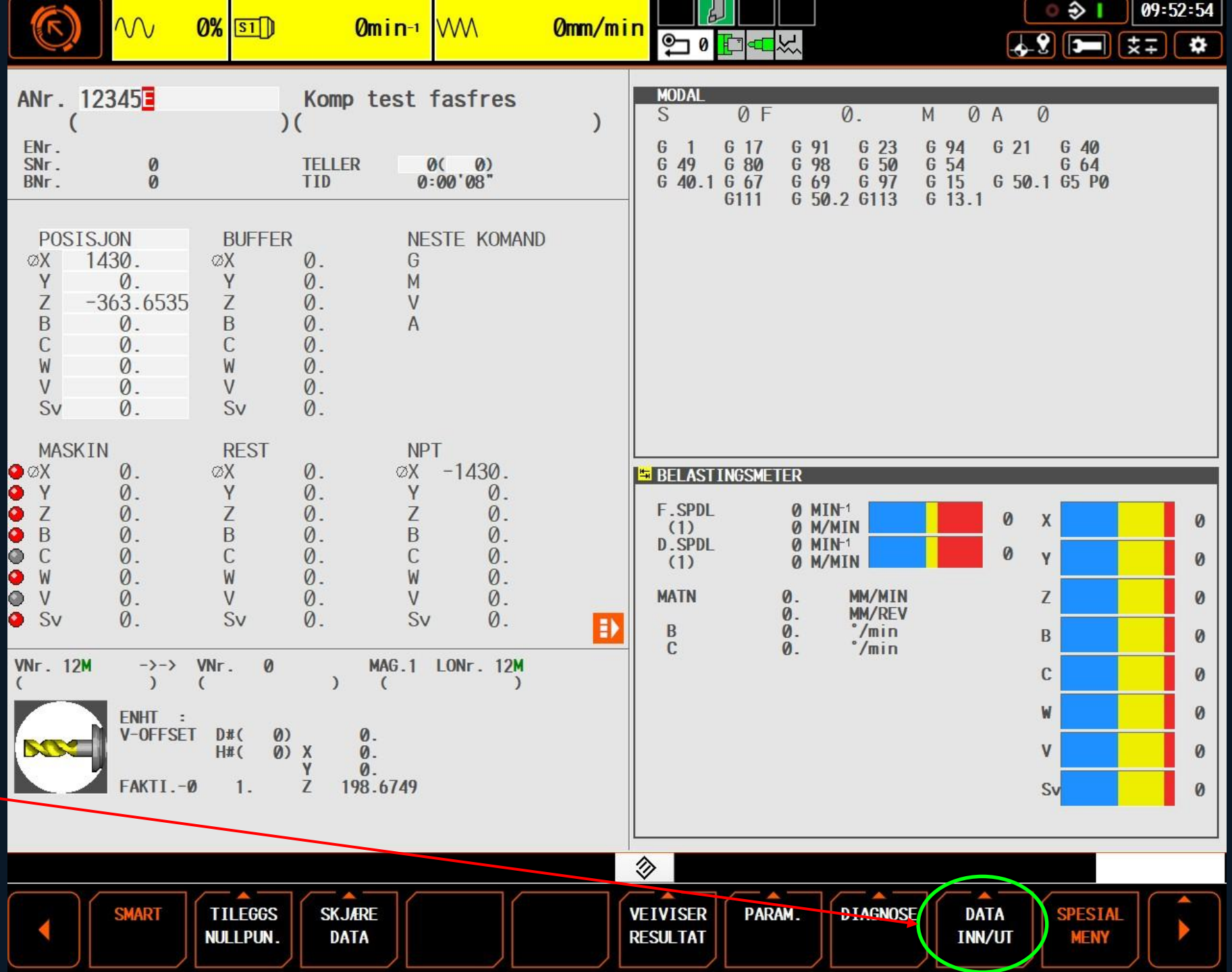
Procedure for Mazak's

This is done the same way for Smooth/Matrix

Choose:

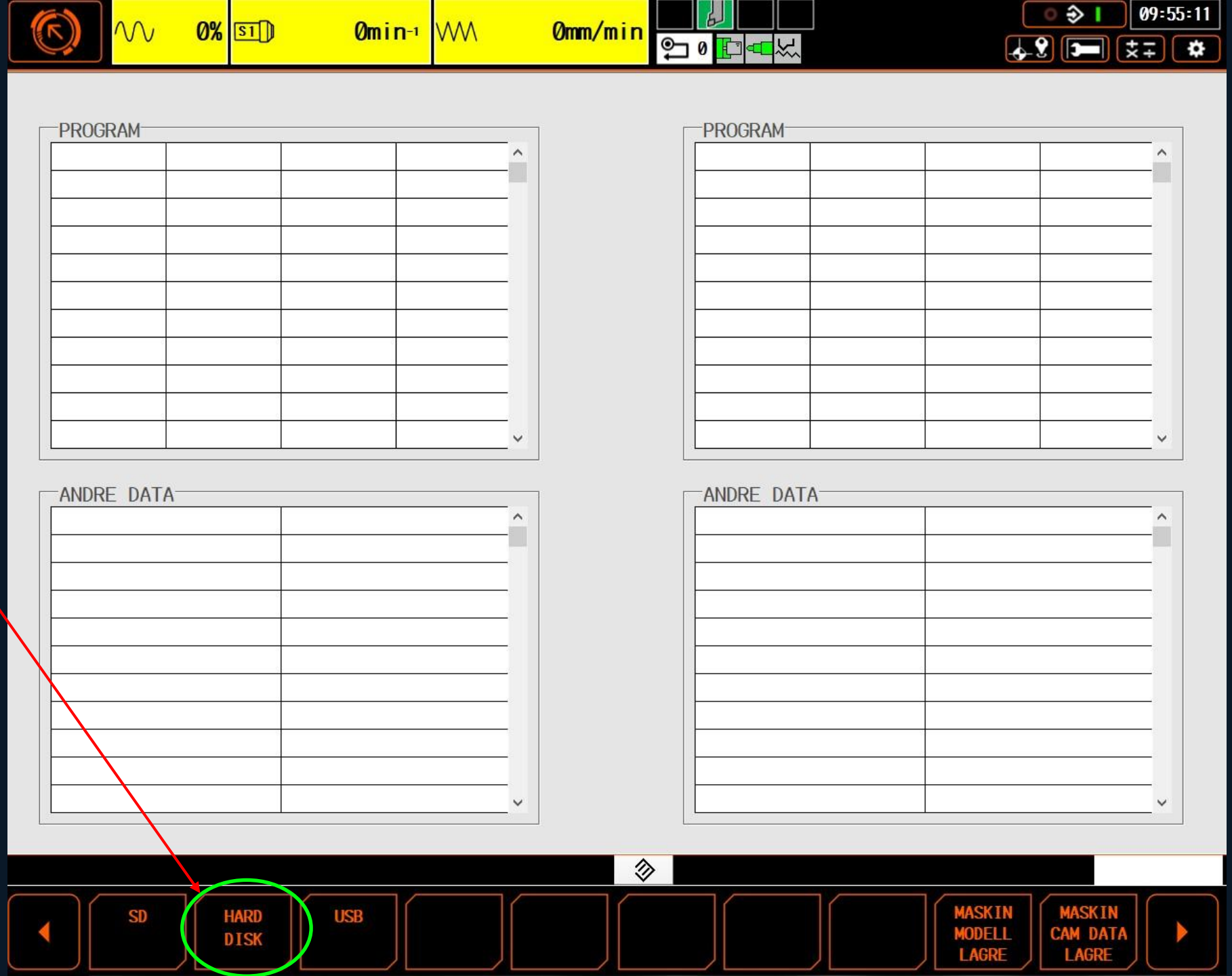
DATA INN/UT



Step 1

Step 2

Choose HARDDISK



Step 3

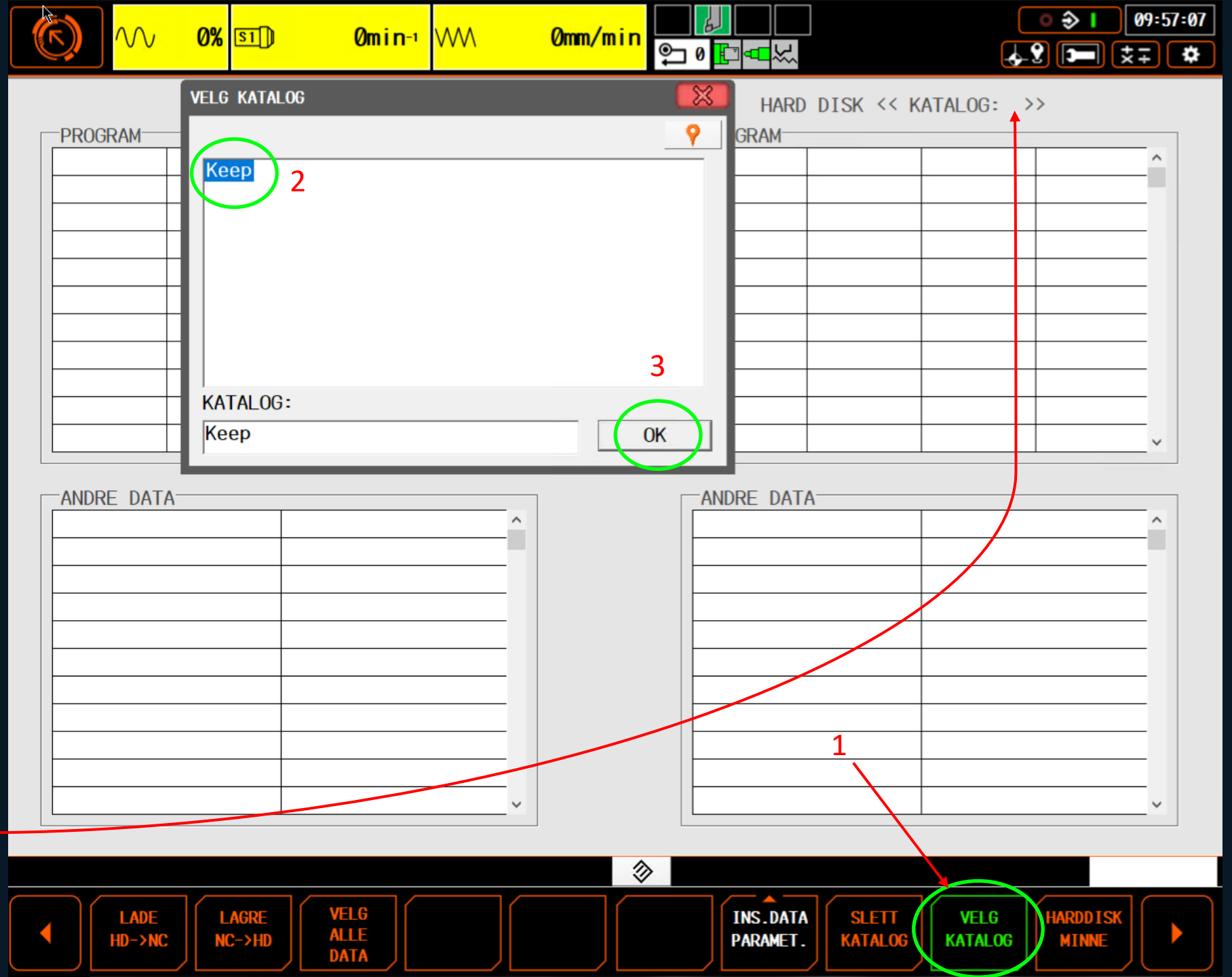
1. Press VELG KATALOG

2. Choose folder named “Keep”

3. Press OK.

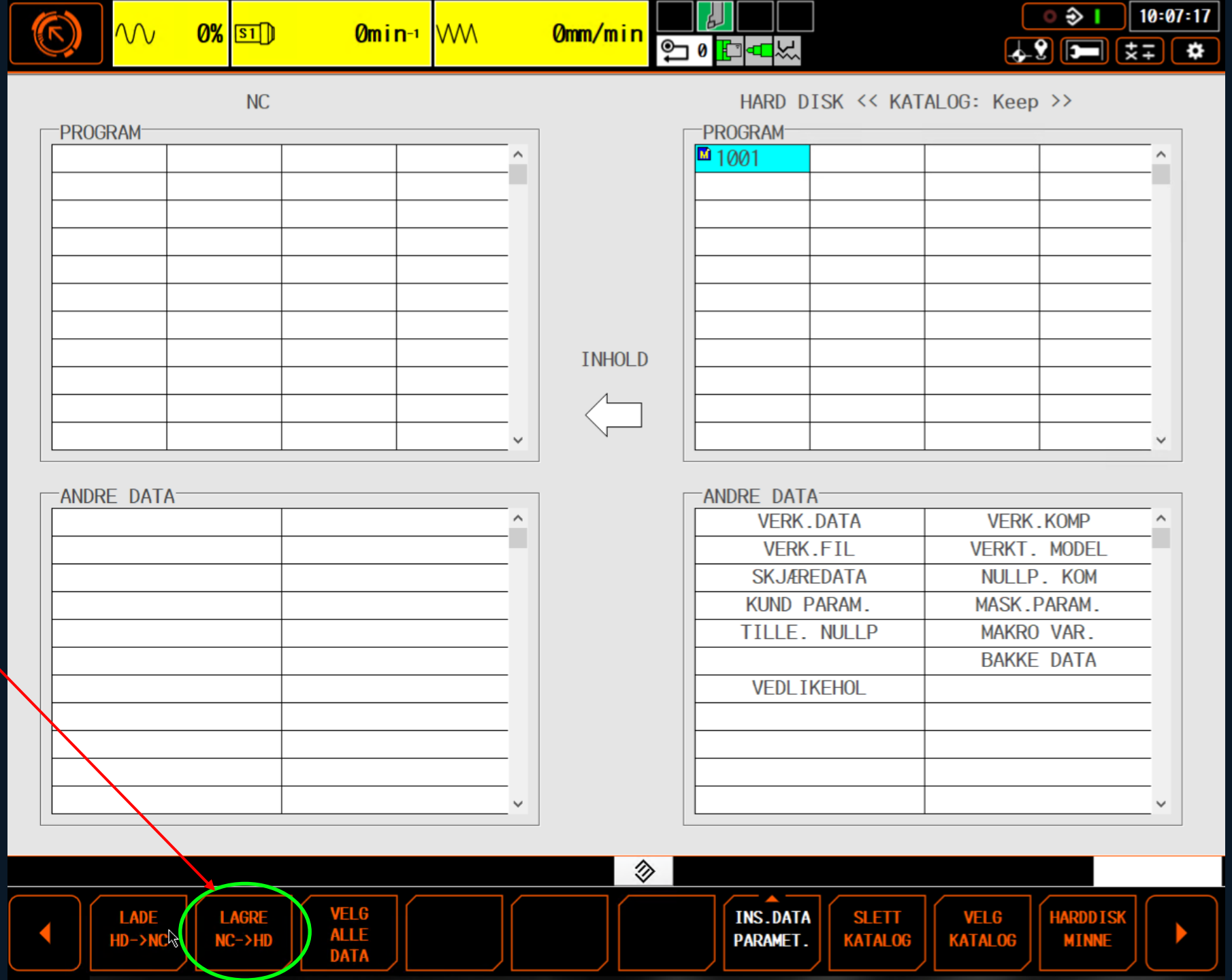
This step only needs to be repeated if the machine is turned off

Notice if it's blank or says “Keep” here:



Step 4

Press
LAGRE NC -> HD



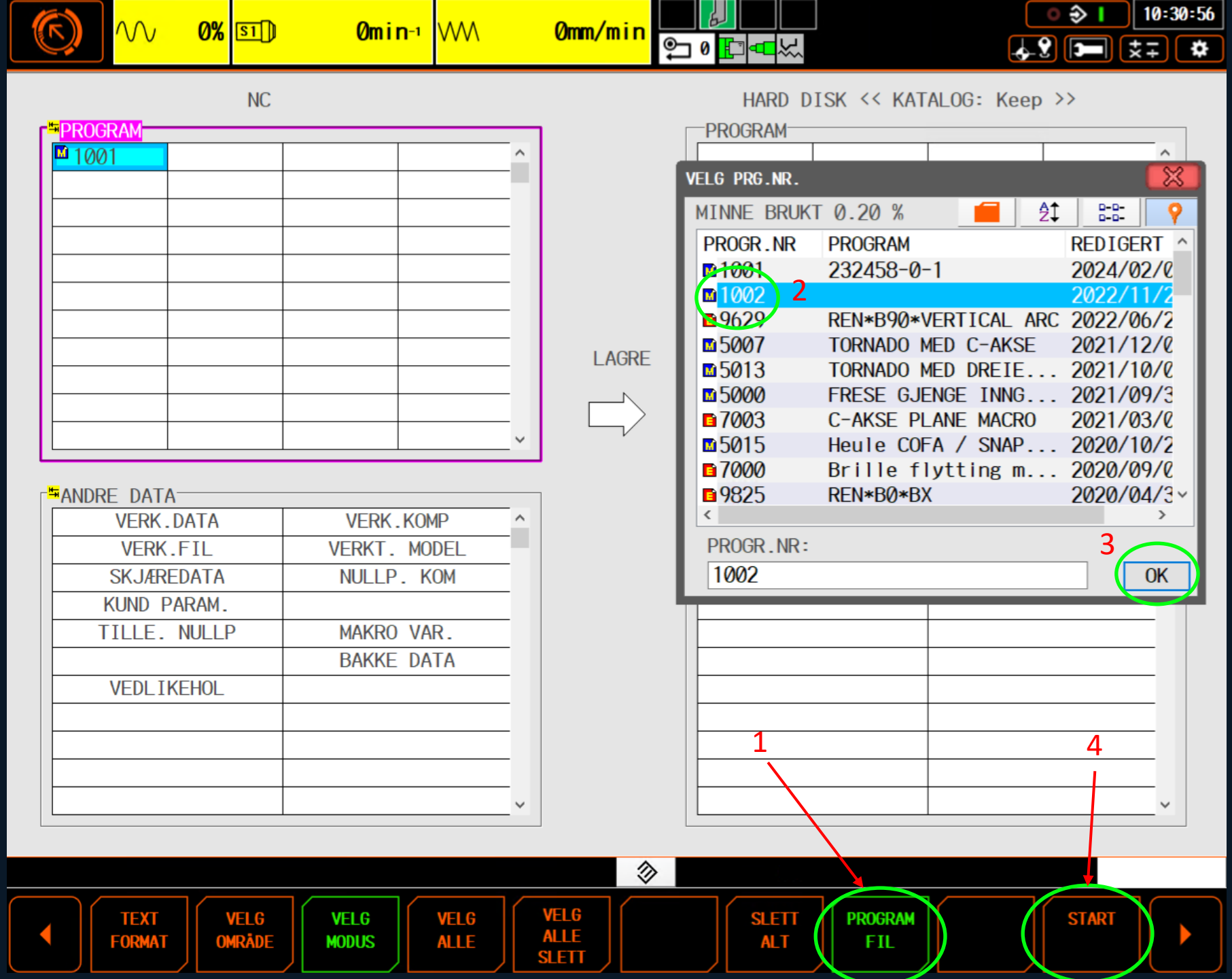
Step 5

1. Press PROGRAM FIL

2. Choose program(s)

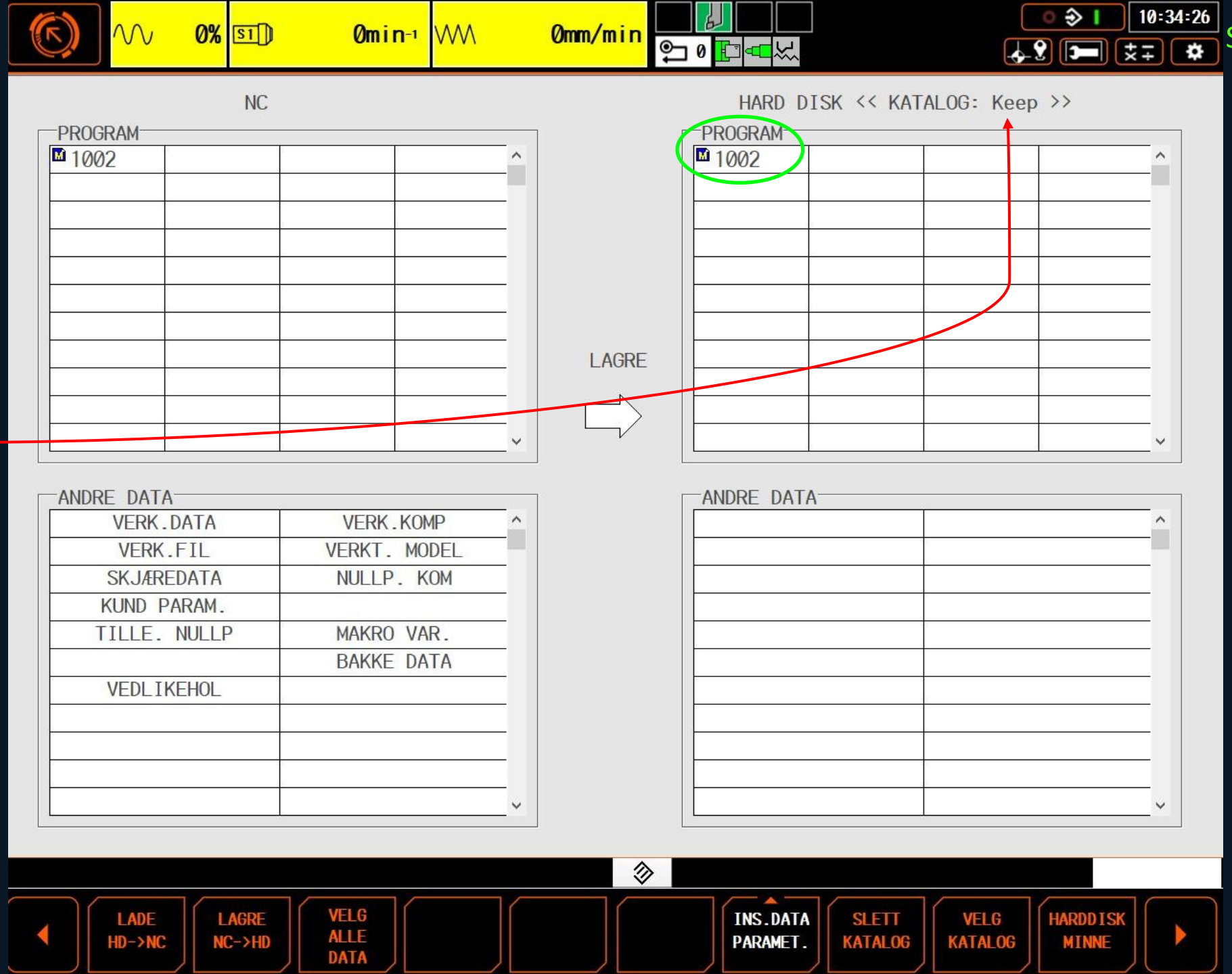
3. Press OK

4. Press START



Step 6

Program(s) is now im the “Keep” folder:



Fetch program from Machine to Keep

Step 7

Operations Add new

1 MA20 (demo)
Grovkjøring draft

Operation Files

Programs

1001.PBE 6 seconds ago 552 B

Send program to machine | Fetch program from machine | Upload program

Attachments

Drop files here to upload

Upload

+ Add tool + Add from default toolkit

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Milling	Insert Mill	T025	A	hhh	11	32		0.8			35			150	90	5		
Milling	Insert Mill	T025	A		11	32		0.8			35			150	90	5		
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Milling	Chamfer Mill	T027	V			12					50			250	45	2		
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Total Rows: 12